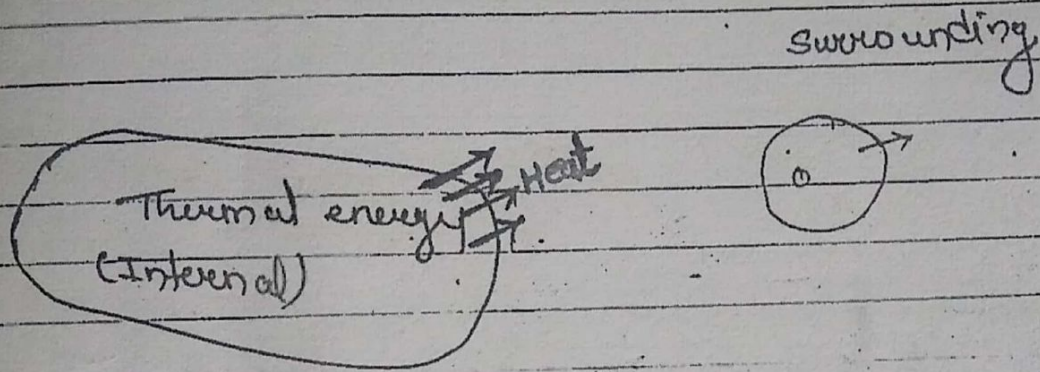


27/06
 $20^{\circ}\text{C} \leftarrow 30^{\circ}\text{C} \rightarrow 10^{\circ}\text{C}$
 Cooling process
 Refrigeration process

*** Heat :-** Heat is a energy which is following because of energy difference it always flow from body or region of high temp to body or region of low temp.
 Heat is the energy transient (motion). It is the ~~the~~ energy which is crossing the boundary of the system

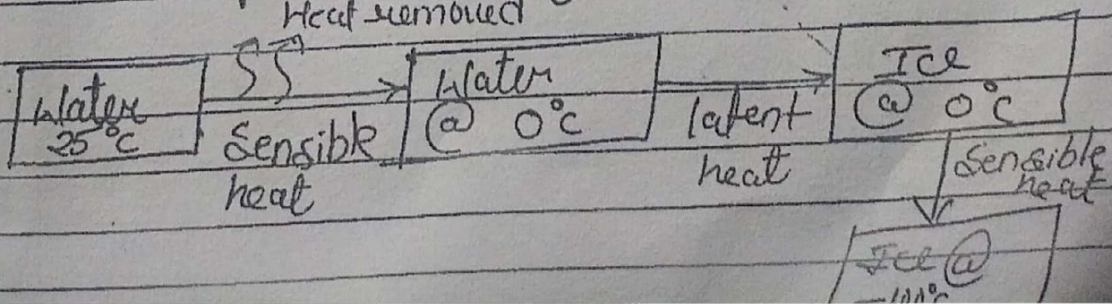


*** Sensible heat :-** The amount of heat that changes only temp. of system but not phase is called as sensible heat.

Temp ~~changes~~ phase remain constant
 Temp = changes
 phase = constant

*** Latent heat :-** The quantity of heat changes the phase of substance at constant temp is called as latent heat.

Temp const and phase changes
 Temp = constant
 phase = changes
 Heat removed



critical point = 221.2 bar
(b) 374 °C
kyo ni vapour

Total heat = Sensible heat + Latent heat
(enthalpy)

Property Diagram

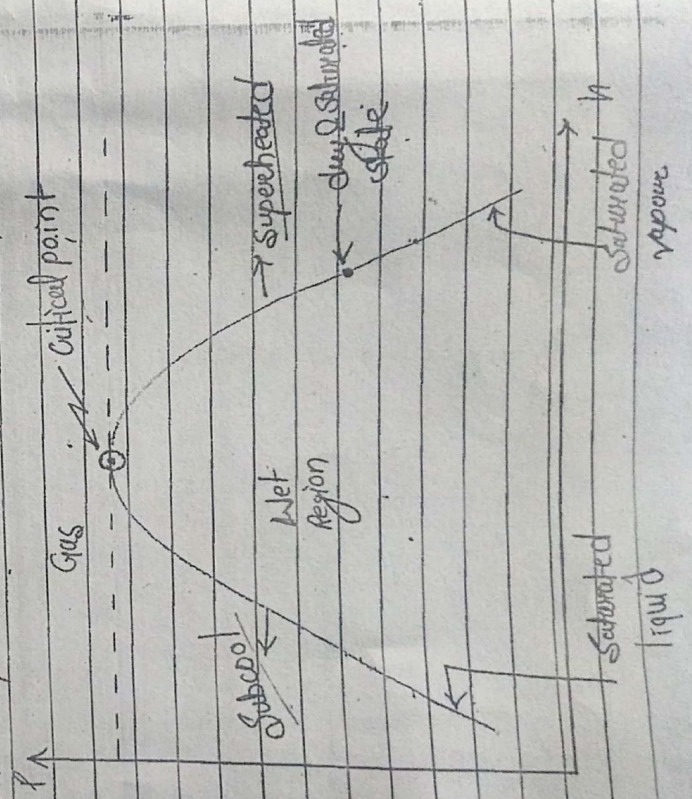
APVU
1000

Boiling pt. see temp jisko kar in use but cool karte hai.

Gases do not change phase easily
But vapour changes phase easily

Liquid nitrogen are used in fertilizer operation of eyes

Gases are placed in above the critical pt
Vapour are placed in below the critical pt



Subcooled liquid :- liquid whose temp is less than its boiling point.

Saturated liquid :- The liquid which is at its boiling point.

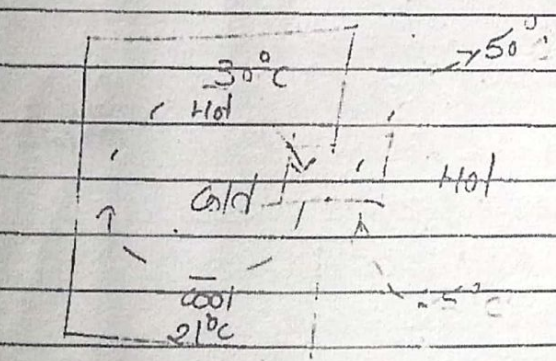
Wet vapour :- vapour containing suspended liquid particle.

Dry & Saturated vapour :- vapour which is at boiling point.

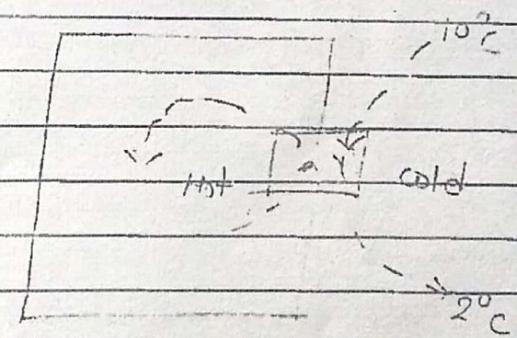
Superheated vapour :- vapour whose temp is greater than its saturation temp (boiling point).

Saturation temp :- Temp at which phase changes.

Saturation pressure :- pressure at which phase changes.



refrigeration



Heat pump

Process 3-4 :- During this process high temp, high pressure liquid is converted into low temp low pressure liquid. Throttling of liquid occurs during this process.

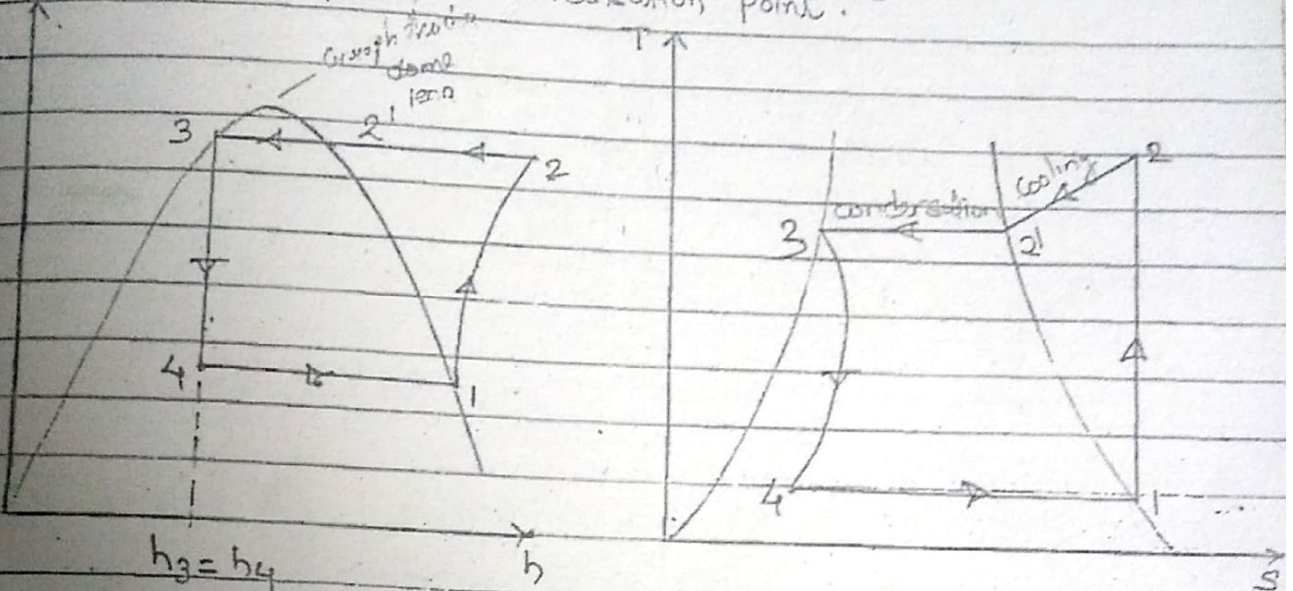
Process 4-1 :- This process is called as evaporation. During this process low temp low pressure liquid absorbs heat and the space gets cooled. That space is called as evaporator.

2-2' → cooling
2'-3 → condensation
phase change process

Case-I :

Refrigerant is dry & saturated before the compression

pt (2) lies in superheated region due to condensation temp will drop upto its condensation point.



At point (1)

$$h_1 = h_g (x=1) \\ = h_{f1} + h_{fg1}$$

$$s_1 = s_{g1} \\ = s_{f1} + s_{fg1}$$

At point (2)

$$h_2 = h_{g2'} + c_{pg}(T_2 - T_{2'})$$

$$s_2 = s_{g2'} + c_{pg} \ln \left(\frac{T_2}{T_{2'}} \right)$$

At point (3)

$$h_3 = h_{f3}$$

$$\therefore h_3 = h_{f3} + x h_{fg3}$$

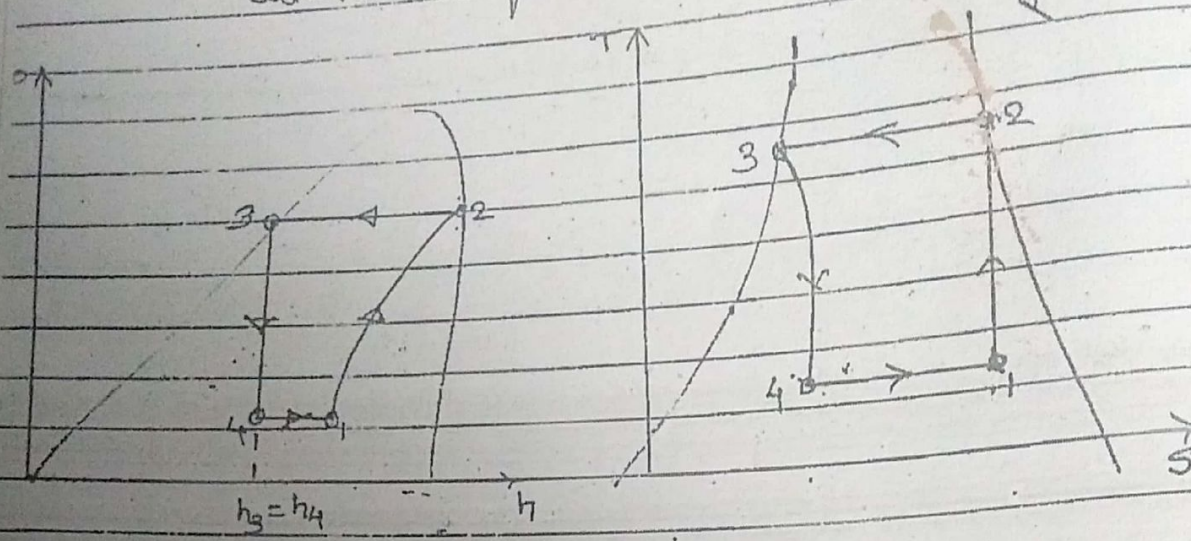
At point (4)

$$h_4 = h_3$$

$$\text{COP} = \frac{R_E}{W} = \frac{h_1 - h_4}{h_2 - h_1}$$

$h_f + h_{fg}$ h_g

Case II :- Refrigerant is wet before compression and dry after saturation after the compression



At point (1)

At point (2)

At point (3)

At point (4)

$$h_1 = h_f + x_1 h_{fg}$$

$$= h_f + x_1 (h_g - h_f)$$

$$= s_f + x_1 s_{fg}$$

$$h_2 = h_{g2}$$

$$= h_{f2} + h_{fg2}$$

$$s_2 = s_{g2}$$

$$= s_{f2} + s_{fg2}$$

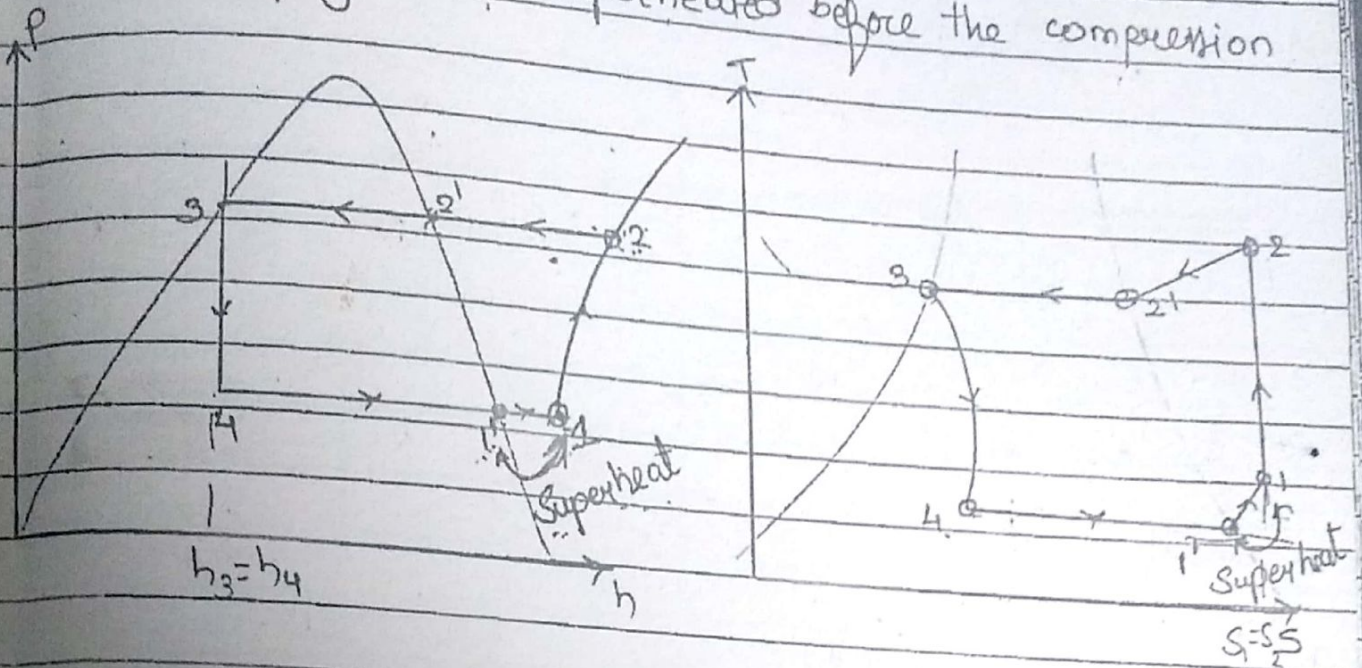
$$h_3 = h_{f3}$$

$$h_3 = h_4$$

$$COP = \frac{R_E}{W} = \frac{h_1 - h_4}{h_2 - h_1}$$

Case III :-

Refrigerant is superheated before the compression



At point (1)

At point (2)

At point (3)

At point (4)

$$h_1 = h_{g1} + c_{pg}(T_1 - T_{1'})$$

$$h_2 = h_{g2} + c_{pg}(T_2 - T_{2'})$$

$$h_3 = h_{f3}$$

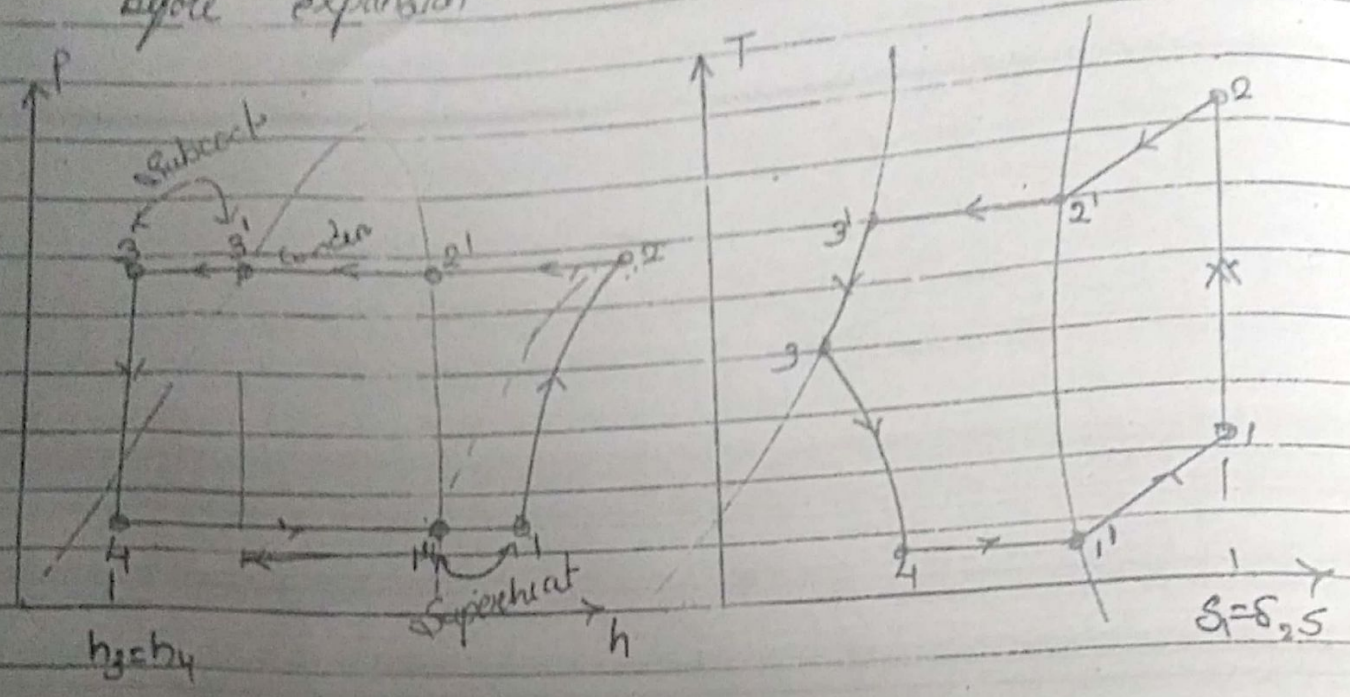
$$h_3 = h_4$$

$$s_1 = s_{g1} + c_{pg} \ln \left(\frac{T_1}{T_{1'}} \right)$$

$$s_2 = h_{g2} + c_{pg} \ln \left(\frac{T_2}{T_{2'}} \right)$$

$$\text{COP} = \frac{R.E.}{W} = \frac{h_1 - h_4}{h_2 - h_1}$$

Case II: Refrigerant is superheated before compression & subcooled before expansion



At point (1)

At point (2)

At point (3)

$$h_1 = h_{g1} + c_{pg}(T_1 - T_{p1}) \quad h_2 = h_{g2} + c_{pg}(T_2 - T_{21}) \quad h_3 = h_{f3} - c_{PL}(T_3' - T_3)$$

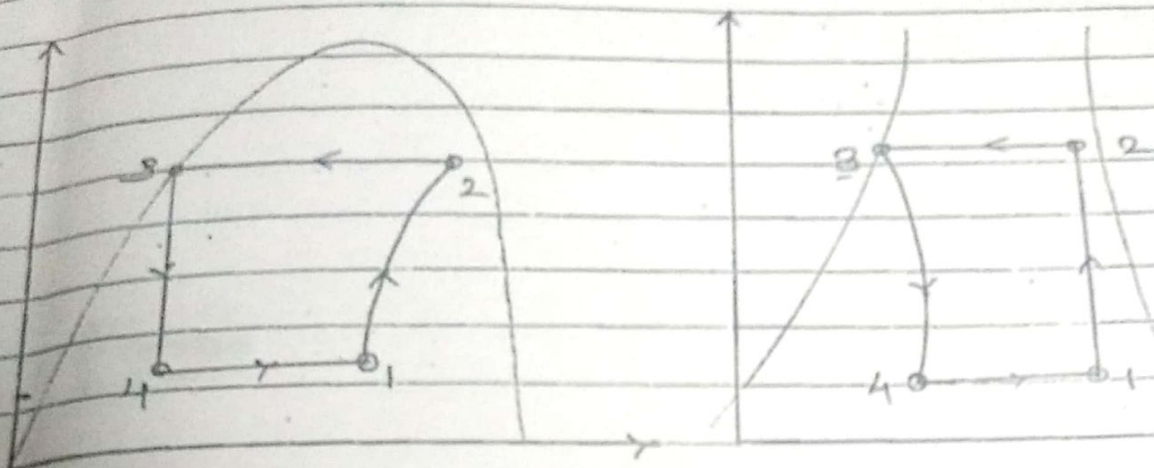
$$s_1 = s_{g1} + c_{pg} \ln\left(\frac{T_1}{T_{11}}\right) \quad s_2 = s_{g2} + c_{pg} \ln\left(\frac{T_2}{T_{21}}\right)$$

At point (4)

$$h_3 = h_4$$

$COP = RE = \frac{h_1 - h_4}{h_2 - h_1}$
--

Case V: Refrigerant is wet before and after compression



At point (1)

$$h_1 = h_{f1} + x_1 h_{fg1}$$

$$s_1 = s_{f1} + x_1 s_{fg1}$$

At point (2)

$$h_2 = h_{f2} + x_2 h_{fg2}$$

$$s_2 = s_{f2} + x_2 s_{fg2}$$

At point (3)

$$h_3 = h_{f3}$$

At point (4)

$$h_3 = h_4$$

$$\text{COP} = \frac{R_E}{W} = \frac{h_1 - h_4}{h_2 - h_1}$$

* Unit of Refrigeration :-

Defn:-

It is capacity to freeze one tonne of water (1000 kg) from 0°C within one day (24 hr)

Latent heat of ice is $334 \frac{\text{KJ}}{\text{kg}}$

$$\therefore \text{Amount of heat removed} = \frac{1000 \times 334}{24 \times 60 \times 60} \frac{\text{KJ}}{\text{sec}}$$

$$\therefore \text{1 TR} = \frac{3.5 \text{ KJ}}{\text{sec}} \text{ (Kilowatt)}$$

(One tonne Refrigerant)

There is the rating of refrigerator

Que 1)
Page no. 11

Data :-

$$R_E = 20 \text{ TR}$$

$$T_E = -28^\circ\text{C}$$

$$T_C = 26^\circ\text{C}$$

$$K = 6$$

$$i = 1$$

$$L = 1.25 \text{ D}$$

$$V_C = 3\% V_S$$

$$\therefore \frac{V_C}{V_S} = 3\%$$

$$\therefore c = \frac{V_C}{V_S} = 0.03$$

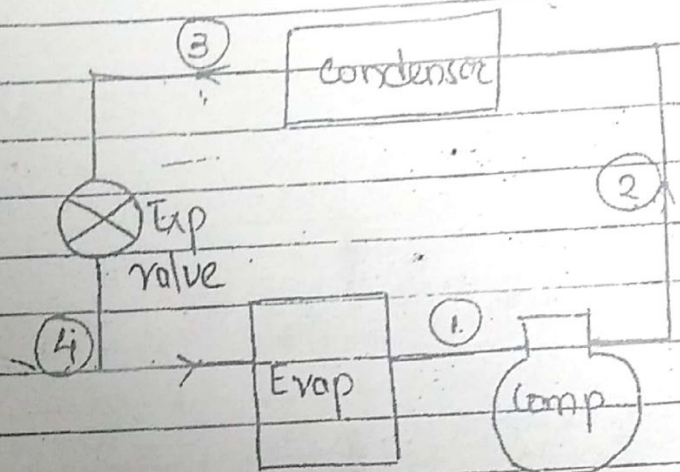
process

1-2 $\rightarrow$ comp

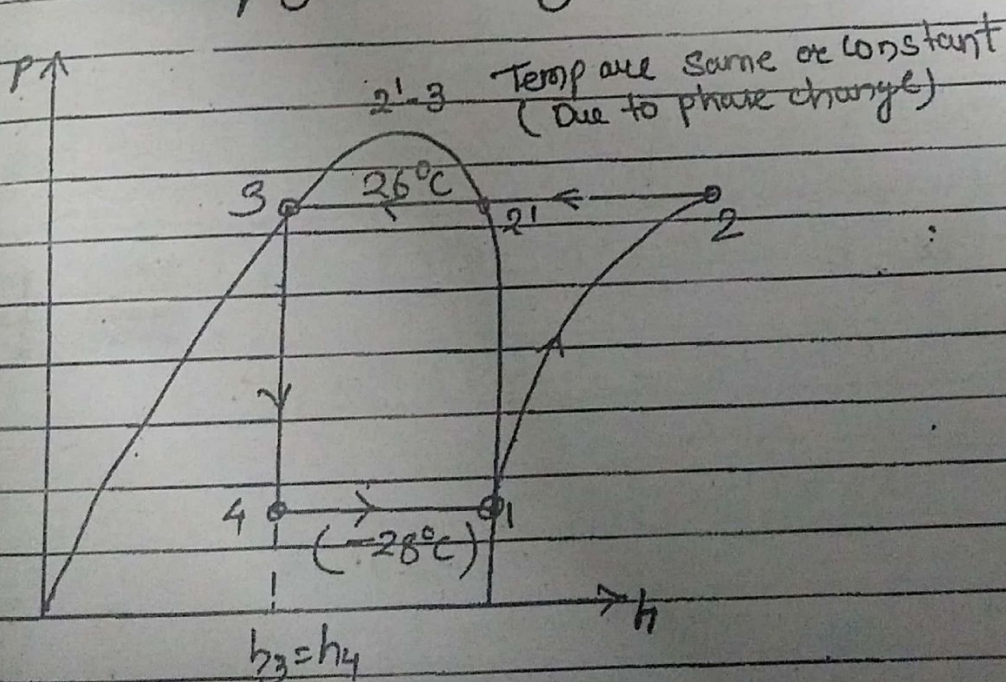
2-3 $\rightarrow$ Condensor

3-4 $\rightarrow$ Exp Valve

4-1 $\rightarrow$ Evaporator



The Refrigerant is dry & saturated before compression



$$C_{p_g} = 0.7035 \text{ KJ/KgK}$$

Temp °C	Sp. Vol ^m (m ³ /kg)	Enthalpy (KJ/Kg)		Entropy (KJ/Kg-K)	
		Liquid h _f	Vapour h _g	Liquid s _f	Vapour s _g
-28.114	0.15	10.64	175.11	0.04	0.72
2326.299K	0.09	60.67	198.11	0.23	0.69

At point ① (vapour is dry)

$$h_1 = h_{g1} = 175.11 \text{ KJ/Kg}$$

$$s_1 = s_{g1} = 0.72 \text{ KJ/Kg-K}$$

At point ② (Super heated)

As $s_2 = s_1$ as compression is isentropic

$$s_2 = s_{g2} + c_{pg} \ln \left(\frac{T_2}{T_{21}} \right)$$

$$0.72 = 0.69 + 0.7035 \times \ln \left(\frac{T_2}{299} \right)$$

Ans i) $T_2 = 312.02 \text{ K} = 39.02^\circ \text{C}$

Temp at the end of compression is $T_2 = 312.02 \text{ K}$

$$h_2 = h_{g2} + c_{pg} (T_2 - T_{21})$$

$$= 198.11 + 0.7035 (312.02 - 299)$$

$$h_2 = 207.26 \text{ KJ/Kg}$$

At point ③ (Liquid condition)

$$h_3 = h_{f3} = 60.67 \text{ KJ/Kg}$$

At point ④

$$h_4 = h_3 = 60.67 \text{ KJ/Kg}$$

$$\text{COP} = \frac{Q/P}{W/P} = \frac{h_1 - h_4}{h_2 - h_1} = 3.55 \quad \text{Ans(ii)}$$

iii) Refrigerant circulate rate i.e $\dot{m}_R$

$$\dot{m}_R = \frac{3.5 \times \text{TR}}{(h_1 - h_4)} = \frac{3.5 \times 20}{(175.11 - 60.67)}$$

$$\dot{m}_R = 0.61167 \text{ kg/sec}$$

mass of refrigerant circulated

iv) Heat rejected by refrigerant in condenser

$$Q_c = \dot{m}_R (h_2 - h_3) = \dot{m}_R (h_2 - h_3) \\ = 0.6116 (207.26 - 60.67)$$

$$Q_c = 89.66 \text{ kWatt} \quad \text{--- (Ans iv)}$$

v) power input required to drive the refrigerator

$$W_{in} = \dot{m}_R (h_2 - h_1) = 0.6116 \times (207.26 - 175.11)$$

$$W_{IN} = 19.66 \text{ kW}$$

vi) Vapour condition entering in the evaporator i.e (x_4)

$$h_4 = h_{f4} + x_4 h_{fg4} = h_{f4} + x_4 (h_{g4} - h_{f4})$$

$$60.67 = 10.64 + x_4 (175.11 - 10.64)$$

$$x_4 = 0.3041$$

30% vapour evaporator m ja uha aur 70% liquid hi
apne apna kam karega

vii) Volumetric eff $\eta_v = 1 + C - C \left(\frac{P_d}{P_s} \right)^{\frac{1}{n}}$

$$\eta_v = 1 + 0.03 - 0.03 \left(\frac{P_d}{P_s} \right)^{\frac{1}{n}}$$

$$\frac{T_2}{T_1} = \left(\frac{P_2}{P_1} \right)^{\frac{n-1}{n}} = \left(\frac{V_1}{V_2} \right)^{n-1}$$

$$\left(\frac{P_2}{P_1} \right)^{\frac{n-1}{n}} = \left(\frac{V_1}{V_2} \right)^{n-1}$$

$$\left(\frac{P_2}{P_1} \right)^{\frac{1}{n}} = \left(\frac{V_1}{V_2} \right)$$

$$\therefore \eta_v = 1 + C + C \left(\frac{V_1}{V_2} \right)$$

V_2 is not given. Then we use Charles's law

$$\text{i.e. } \frac{V_2}{T_2} = \frac{V_{21}}{T_{21}}$$

$$\frac{V_2}{312.02} = \frac{0.03}{299}$$

$$\boxed{V_2 = 0.0313 \text{ m}^3/\text{kg}}$$

$$\eta_v = 1 + 0.03 - 0.03 \left(\frac{0.15}{0.0313} \right) = 0.886$$

$$\therefore \boxed{\eta_v = 88.62\%}$$

Q. To find dimensions of compressor

$$L = 1.25 D$$

$$N = 1000 \text{ rpm}$$

$$\rho = \frac{m}{V} \quad \text{or} \quad V = \frac{m}{\rho}$$

$$\therefore \rho = \text{kg/m}^3$$

$$\frac{1}{\rho} = \text{m}^3/\text{kg} \quad \text{--- Specific vol}^n$$

$$V = \frac{m \times V_s}{\eta_v \times K}$$

$\therefore K = \text{No. of cylinders}$

Specific volⁿ is given by

$$V_s = \frac{m_p \times V_1}{\eta_v \times K} = \frac{0.61167 \times 0.15}{0.8862 \times 6}$$

$$\boxed{V_s = 0.0172 \frac{\text{m}^3}{\text{sec}}}$$

$$V_s = \frac{\pi D^2 L}{4} \frac{N}{60} i$$

$$0.0172 = \frac{\pi D^2 (1.25 D)}{4} \times \frac{1000}{60} \times 1$$

$$\boxed{D = 0.1016 \text{ m}} \quad \text{Q}$$

$$\boxed{L = 0.127 \text{ m}}$$

ix) Quantity of water required in the condenser
 $\therefore$ Heat rejected by the refrigerant in the condenser

=
 Heat absorb by the water in condenser

$$\therefore \dot{Q}_c = \dot{Q}_w = 89.66 \text{ kW}$$

$$\dot{Q}_w = \dot{m}_w \times c_{pw} \times (T_{w0} - T_{wi})$$

$$\therefore c_{p \text{ of water}} = 4.18 \text{ KJ/Kg K}$$

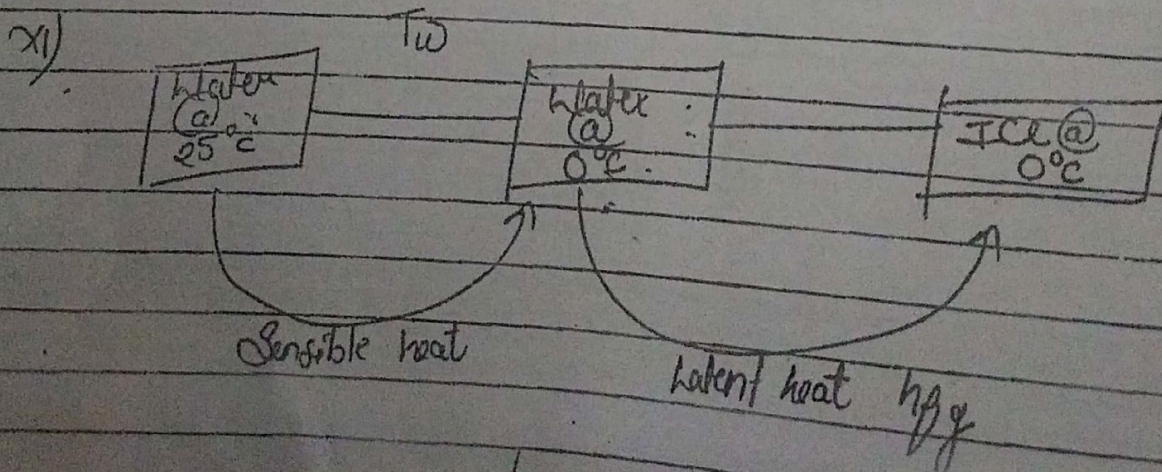
$$\therefore c_p \text{ of air} = 1.00 \text{ KJ/Kg K}$$

$$89.66 = \dot{m}_w \times 4.18 \times (27 - 20)$$

$$\dot{m}_w = 3.064 \text{ Kg/sec}$$

x) Power input per TR

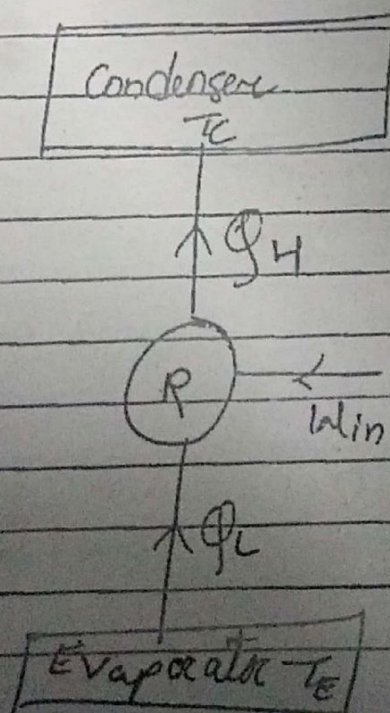
$$\text{Power I/p per TR} = \frac{W}{\text{TR}} = \frac{19.66}{20} = 0.983 \text{ KW/TR}$$



$$\begin{aligned} \text{Heat removed from water} &= \overset{1 \text{ Kg}}{m} c_{pw} (T_w - T_f) + h_{fg} \\ &= 438 \end{aligned}$$

$$\begin{aligned} \text{Heat removed from 1 Kg of water to form 1 Kg of Ice} &= c_{pw} (T_w - T_f) + h_{fg} \\ &= 4.18 (25 - 0) + 333.5 \\ &= \cancel{438 \text{ KJ}} \\ &= 438 \text{ kJ} \\ &= 438 \text{ kW} \end{aligned}$$

$$\begin{aligned} \text{Amount of ice formed per kW-hr} &= \frac{3600 \times \text{COP}}{\text{Heat removed from 1 Kg of water to form 1 Kg of Ice}} \\ &= \frac{3600 \times 3.55}{438} \\ &= 29.178 \text{ Kg/KW-hr} \end{aligned}$$



$$\text{COP} = \frac{Q_P}{W_{in}} = \frac{Q_l}{W_{in}}$$

$$\boxed{(\text{COP})_R = \frac{T_E}{T_C - T_E}}$$

Carnot COP of refrigerator
or
Ideal COP

$$(\text{COP})_r = \frac{T_E \text{ (K)}}{T_E - T_C} = \frac{245}{299 - 245} = 4.587$$

Carnot cop is greater than actual cop

Q.3
page no. 12.

Refrigerant = R-12

$$R_E = 14 \text{ kW} \left[\begin{array}{l} 1 \text{ TR} = 3.5 \text{ kW} \\ ? = 14 \text{ kW} \end{array} \right]$$

$$R_E = 4 \text{ TR}$$

$$T_E = -5^\circ \text{C} = 268 \text{ K}$$

$$T_C = 40^\circ \text{C} = 313 \text{ K}$$

Subcooling = 5°C

Superheating = 6°C

$N = 1000 \text{ rpm}$

$K = 2$ — no. of cylinders

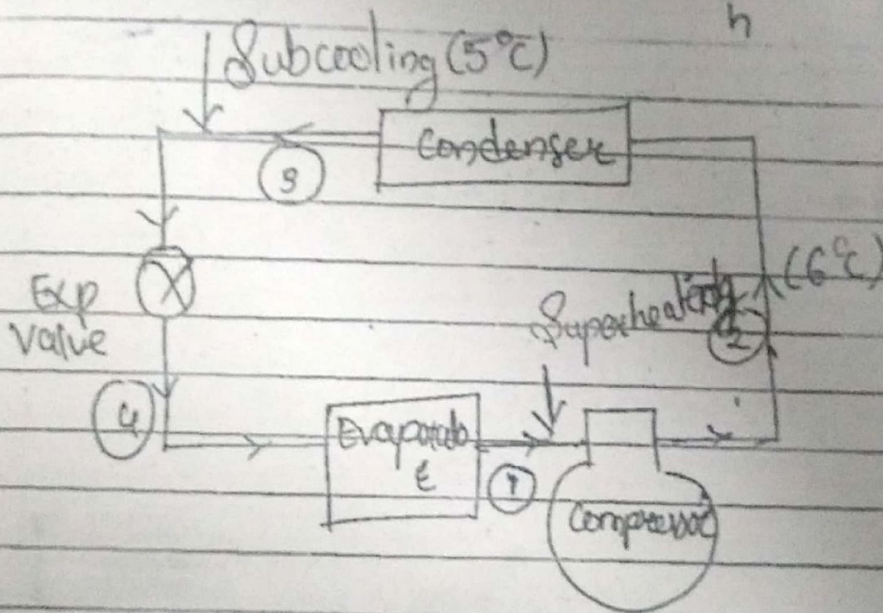
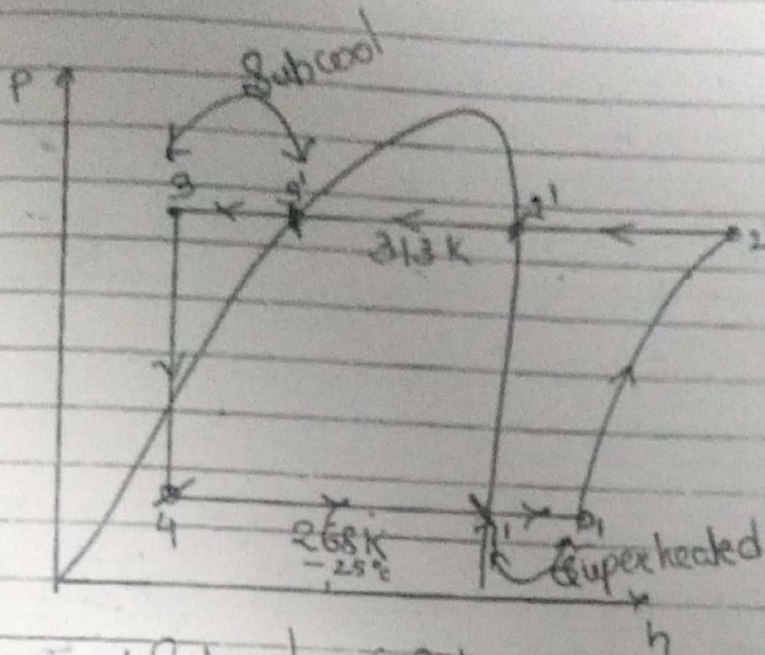
$L = 1.5 D$

$V_C = 2\% V_S$

$$\therefore C = \frac{V_C}{V_S} = 2\% = 0.02$$

$$C = 0.02$$

Ans(i) Refrigerating effect is 4TR



Temp	Pressure	Enthalpy		Entropy		Sp. vol ^m	
		h _f	h _g	s _f	s _g	v _f	v _g
40°C	9.6065 bar	238.535	367.146	1.12954	1.54051	0.018170	
2', 3'							
-5°C	2.6096	185.395	349.321	0.98311	1.55710	0.06496	
1, 4							

At point (1) (Superheated condition)
 $T_1 = T_{1'} + 6^\circ\text{C} = 1^\circ\text{C} = 274\text{ K}$

$$h_1 = h_{g,1} + c_{p_g} (T_1 - T_{1'})$$

$$h_1 = 349.321 + 0.7035 \times (274 - 268)$$

$$h_1 = 353.542 \text{ KJ/Kg}$$

$$s_1 = s_{g,1} + c_{p_g} \ln \left(\frac{T_1}{T_{1'}} \right)$$

$$s_1 = 1.55710 + 0.7035 \times \ln \left(\frac{274}{268} \right)$$

$$s_1 = 1.573 \text{ KJ/Kg-K}$$

At point (2) (Superheated condition)
Assuming the process of compression is isentropic hence $s_1 = s_2$

$$h_2 = h_{g,2} + c_{p_g} (T_2 - T_{2'})$$

$$s_2 = s_1 = s_{g,2} + c_{p_g} \ln \left(\frac{T_2}{T_{2'}} \right)$$

$$1.573 = 1.54051 + 0.7035 \times \ln \left(\frac{T_2}{313} \right)$$

$$T_2 = 327.79 \text{ K} \therefore T_2 = 54.794^\circ\text{C}$$

$$h_2 = 367.146 + 0.7035 \times (327.79 - 313)$$

$$h_2 = 377.551 \text{ KJ/Kg}$$

At point (3) (Subcooling)

$$h_3 = h_{3'} - c_{pL} (T_{3'} - T_3)$$

$$T_{3'} = 313 \text{ K}$$

$$T_3 = 308 \text{ K}$$

$$= 367.445 -$$

$$= 238.535 - 0.963 (313 - 308)$$

$$h_3 = 233.720 \text{ KJ/Kg}$$

At point (4)

$$h_3 = h_4 = 233.720 \text{ KJ/Kg}$$

$$\text{iii) } \text{COP} = \frac{R_E}{W} = \frac{h_1 - h_4}{h_2 - h_1} = \frac{353.542 - 233.720}{377.551 - 353.542}$$

$$\text{COP} = 4.991$$

$$\text{ii) } \dot{m}_R = \frac{3.5 \times TR}{h_1 - h_4} = \frac{3.5 \times 4}{353.542 - 233.720}$$

$$\dot{m}_R = 0.117 \text{ Kg/sec}$$

$$\dot{m}_R = 0.117 \times 60$$

$$\dot{m}_R = 7.010 \text{ Kg/min}$$

iv) Compressor volumetric efficiency

$$\eta_v = 1 + c - c \left(\frac{V_1}{V_2} \right)$$

$$\therefore V_1 = 0.0649629 \text{ m}^3/\text{kg}$$

$$V_2 = 0.0181706 \text{ m}^3/\text{kg}$$

$$\frac{V_1'}{T_1'} = \frac{V_1}{T_1}$$

Charles's law
for process 1-1'

$$\frac{0.0649629}{268} = \frac{V_1}{274}$$

$\Rightarrow$

$$V_1 = 0.06641 \text{ m}^3/\text{kg}$$

$$\frac{V_2'}{T_2'} = \frac{V_2}{T_2}$$

Charles's law
process 2-2'

$$\frac{0.0181706}{313} = \frac{V_2}{327.79}$$

$\Rightarrow$

$$V_2 = 0.0190 \text{ m}^3/\text{kg}$$

$$\eta_v = 1 + 0.02 - 0.02 \times \left(\frac{0.06641}{0.0190} \right)$$

$$\boxed{\eta_v = 0.950\%} = 95\%$$

v) Bore & Stroke length

$$V_s = \frac{m_R \times V_L}{\eta_v \times K} = \frac{0.117 \times 0.06641}{0.95 \times 2}$$

$$V_s = 0.00405 \text{ m}^3/\text{sec}$$

$$V_s = \frac{\pi D^2 L N}{4 \times 60} i$$

Assuming Single acting i.e. $i = 1$

$$0.00405 = \frac{\pi D^2 (1.5D) \times 1000}{4 \times 60}$$

$$D = 0.0590 \text{ m}$$

$$L = 0.089 \text{ m}$$

Q.6

Page no. 12

Refrigerant R-12
 $R_E = 20 \text{ TR}$

Sub cool = 4°C

Superheated = 5°C

$$\frac{K_B \times \frac{m}{s}}{s}$$

$$T_E = -28^\circ\text{C}$$

$$T_C = 26^\circ\text{C}$$

$$K = 6$$

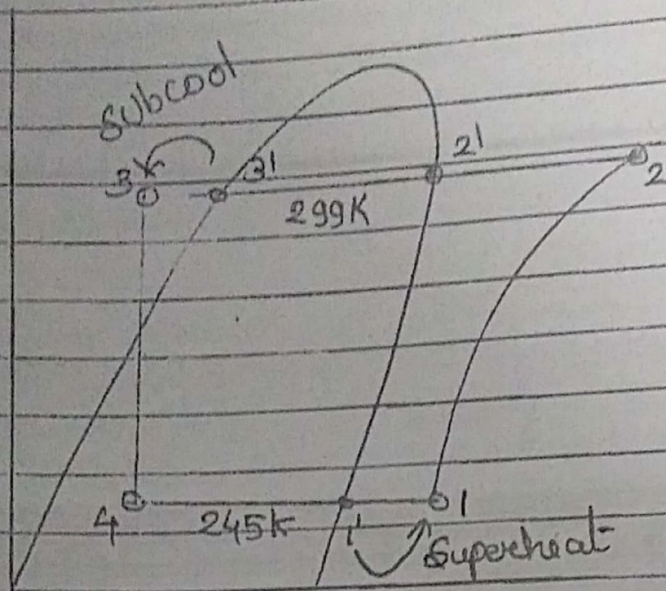
$$i = 1$$

$$L = 1.25D$$

$$V_C = 0.03 \text{ V}_S$$

$$C = \frac{V_C}{V_S} = 0.03$$

$$N = 1000 \text{ rpm}$$



Temp	Enthalpy		Entropy		Sp vol ^m
	h_f	h_g	s_f	s_g	v_g
26°C (299K) 2', 3'	224.623	362.059	1.08514	1.54453	0.0261422
28°C (245K) 1, 4	174.593	339.057	0.90244	1.57326	0.147275

At point (1) (Superheated condition)

$$T_1 = T_1' + 5 = -28 + 5 = -23 = 250K$$

$$h_1 = h_{g,1} + c_{p,g} (T_1 - T_1') = 339.057 + 0.65(250 - 245)$$

$$h_1 = 342.307 \text{ KJ/Kg}$$

At point (2)

Assume $s_2 = s_1$ as compression is isentropic

$$s_1 = s_2 = s_{g1} + c_{pg} \ln \left(\frac{T_2}{T_1} \right) = 1.57326 + 0.65 \ln \left(\frac{250}{245} \right)$$

$$s_1 = s_2 = 1.5863 \frac{\text{KJ}}{\text{kg-K}}$$

$$s_2 = s_{g2} + c_{pg} \ln \left(\frac{T_2}{T_2'} \right) = 1.54453 + 0.65 \ln \left(\frac{T_2}{299} \right)$$

$$T_2 = 318.845 \text{ K}$$

$$= 1.5863$$

$$h_2 = h_{g2} + c_{pg} (T_2 - T_2') = 362.059 + 0.65 (318.845 - 299)$$

$$h_2 = 374.95 \frac{\text{KJ}}{\text{kg}}$$

At point (3) (Subcooling)

$$h_3 = h_{f3} - c_{PL} (T_3' - T_3) \quad \because T_3 = 26 - 4 = 22^\circ\text{C}$$

$$295 \text{ K}$$

$$= 224.623 - 1 (299 - 295)$$

$$h_3 = 220.623 \text{ KJ/Kg}$$

At point (4)

$$h_3 = h_4 = 220.623 \text{ KJ/Kg}$$

1) Mass flow rate of refrigerant $\dot{m}_R$

$$\dot{m}_R = \frac{3.5 \times \text{TR}}{h_1 - h_4} \quad (\text{kg/sec})$$

$$= \frac{3.5 \times 20}{342.307 - 220.623}$$

$$= 0.5752 \text{ kg/sec}$$

$$\dot{m}_R = 0.5752 \text{ kg/sec}$$

ii) Refrigeration capacity

$$\text{iv) } \text{cop} = \frac{h_1 - h_4}{h_2 - h_1} = \frac{342.307 - 220.623}{974.35 - 342.307}$$

$$\boxed{\text{cop} = 3.727}$$

iii) Compressor power

~~$$P_{\text{com}} = \frac{D/P}{\eta/P} =$$~~